

IM-KOTE TEST PROCEDURES

TEST	RESULTS
<p><i>Abrasion</i> By Ontario Research Foundation to ASTM Standard D 1044-82</p>	<ul style="list-style-type: none"> • H-22 Wheel, 1000gm load, 1000 cycles 0.9 Weight Loss • C-10 Wheel No Loss
<p><i>Compressive Strength</i> By Ontario Research Foundation to ASTM Standard D 695-80</p>	<ul style="list-style-type: none"> • Resin 23,000 psi(159 MPa) • Resin + aggregate 10,000 psi(69 MPa)
<p><i>Tensile Strength</i> By Ontario Research Foundation to ASTM Standard D 638-80</p>	<ul style="list-style-type: none"> • 11,000 psi(76 MPa)
<p><i>Flexural Strength</i> By Ontario Research Foundation to ASTM Standard D 790-80</p>	<ul style="list-style-type: none"> • 17,000 psi(117 MPa)
<p><i>Resistance to Elevated Temperatures</i> Ontario Research Foundation Method.</p>	<ul style="list-style-type: none"> • 150°C(302°F)
<p><i>Rubber Property-Durometer Hardness</i> By Ontario Research Foundation to ASTM Standard D 224-81</p>	<ul style="list-style-type: none"> • 45-50
<p><i>Linear Thermal Expansion</i> By Ontario Research Foundation to ASTM Standard D 696-79</p>	<ul style="list-style-type: none"> • $21.19 \times 10^{-6}/F^{\circ}$
<p><i>Length Change</i> By Ontario Research Foundation to ASTM Standard C 531-74</p>	<ul style="list-style-type: none"> • 14d - 0.005% • 33d - 0.020%
<p><i>Oil Penetration</i> Ontario Research Foundation Method.</p>	<ul style="list-style-type: none"> • 0

TEST	RESULTS
<p><i>Flash Point</i> Ontario Research Foundation - Pensky Closed to ASTM Standard D 93-80</p>	<ul style="list-style-type: none"> • 31°C(88°F)
<p><i>Pull out Strength</i> By Ontario Research Foundation to ASTM Standard C 900-82</p>	<ul style="list-style-type: none"> • Steel Bolt Fails
<p><i>Light and Water Exposure</i> By Ontario Research Foundation to ASTM Standard G 23-81</p>	<ul style="list-style-type: none"> • 500 hrs. no change
<p><i>Volume Change</i> By Ontario Research Foundation to ASTM Standard C 827-82</p>	<ul style="list-style-type: none"> • 24 hrs. 0.84% increase
<p><i>Freeze/Thaw - Procedure A</i> By Ontario Research Foundation to ASTM Standard C 666-80</p>	<ul style="list-style-type: none"> • 100 cycles no change
<p><i>Water Absorption</i> Ontario Research Foundation Method.</p>	<ul style="list-style-type: none"> • 72 hrs. 0.74%
<p><i>Viscosity</i> By Ontario Research Foundation to ASTM Standard D 562-55</p>	<ul style="list-style-type: none"> • 63 Krebs @ 25°C(77°F) or 450 cps
<p><i>Impact Resistance</i> Ontario Research Foundation Method.</p>	<ul style="list-style-type: none"> • 5mm coating 120 in.lb.