



**DESCRIPTION**

**740 IM-KOTE GROUT** is a flowable profoundly cross linked polymer grouting material that forms a dense, hard and impermeable surface upon curing. It is permanent, maintenance free and impervious to a wide range of aggressive chemicals.

**BASIC USES**

**740 IM-KOTE GROUT** is used as a high performance non-shrinking grouting material:

- under heavy equipment to ensure uniform transfer of static and dynamic loads to the foundations
- as a dimensionally stable, chemical and ultra-violet resistance equipment base allowing precise and permanent alignment of critical components
- to repair damaged groutings or regROUT in place without dismantling or lifting existing equipment to permanently secure anchor bolts, sole plates, rock anchors etc.

**MAJOR ADVANTAGES**

- Exceptional physical and chemical resistance characteristics
- low temperature cure - grout can be placed and cured at sub-zero temperatures
- rapid cure - eliminate downtime - grout can be fully loaded within 4 to 5 hours of placement
- deep pours are possible, again eliminating downtime on large grouting operations
- requires no protective coating - grout material is resistant to oils, fuels, acids and most commercially used chemicals
- approved by Agriculture Canada for incidental food contact.

**TECHNICAL AND PRODUCT DATA**

<ul style="list-style-type: none"> <li>• Compressive strength</li> <li>• Tensile strength</li> <li>• Flexural strength</li> <li>• Bond strength</li> </ul>	<p>10,000 psi/69 MPa 1,600 psi/11 MPa 3,500 psi/24 MPa concrete fails</p>	<p>No. of Components  Oil penetration Packaging</p>	<p>Three: (Base Resin, catalyst &amp; aggregate) Zero Packaged in proportioned batches to eliminate job site errors. 4L pail(1 gal) Part A complete with pre-portioned Part B and pre-weighed bag of Aggregate. 20L pail (5 gal) Part A complete with 5 pre-portioned units Part B &amp; 5 pre-weighed bags of aggregate. 580 cu.in./4L(1 gal) batch or 3 units per cu. ft.</p>
<ul style="list-style-type: none"> <li>• Coeff. Of thermal expansion</li> <li>• Shrinking on Cure</li> <li>• Pull-out</li> <li>• Hardness-barcol</li> <li>• Flash point</li> <li>• Solids by volume</li> <li>• Working Time</li> <li>• Cure Time               <ul style="list-style-type: none"> <li>-Initial Set</li> <li>-Full service</li> </ul> </li> <li>• Freeze/thaw 100 cycles</li> <li>• Abrasion resistance</li> </ul>	<p>21.19x10.6°F Zero Bolt fails 82 32°C/90°F 100% 20 minutes 30 minutes 5 hours No change C10 no weight loss</p>	<p>Coverage  Colours Shelf Life</p>	<p>Light Tan 6 months at 5 to 24°C(41 to 75°F) Inside storage, out of sun and away from direct heat.</p>
		<p>Application Temperature Normal formulation Low temp. formulation Freezer formulation</p>	<p>10 to 30°C(50 to 86°F) -10 to 9°C(14 to 48°F) -30 to -11°C(-22 to 12°F)</p>

**IM-KOTE GROUT**

By Imco®

**CHEMICAL RESISTANCE-** Partial list. Chemical Resistivity varies depending upon temperature and concentration, please consult manufacturer for specific applications.

Acetic Acid	50%	Formaldehyde	44%	Sodium chloride	All
Ammonium Hydroxide	10%	Fuel, Oil all	100%	Sodium Hydroxide	5%
Alcohol, all	100%	Gasoline, all	100%	Stannic Chloride	All
Benzoic Acid	All	Hydraulic Fluid	100%	Stannous Chloride	All
Brine, salt	All	Hydrochloric Acid	37%	Sulphur Dioxide Gas	All
Calcium Hydroxide	Sat'd	Hydrofluoric Acid	20%	Sulphuric Acid	50%
Calcium Hypochlorite	Sat'd	Jet Fuel, all	100%	Tannic Acid	All
Chlorine Gas	All	Kerosene	100%	Toluene	100%
Chlorine Water	Sat'd	Lactic Acid	100%	Urea	50%
Chromic Acid	10%	Naphthalene	100%	Urea/Nitrate Fertilizer	All
Citric Acid	All	Nitric Acid	10%	Veg. & Animal Fats	100%
Crude Sweet & Sour	100%	Oleic Acid	All	Water, tap & distilled	100%
C18 Fatty Acids	100%	Phosphoric Acid	85%	Wine	100%
Diesel Fuel	100%	Potassium Hydroxide	10%	Xylene	100%
Ethylene Glycol	100%	Road Salts	All		

FOR ADDED CHEMICAL RESISTANCE THIS PRODUCT MAY BE OVERCOATED WITH  
735 FINISH COAT

**APPLICATION INSTRUCTIONS**

Correct surface preparation is of the utmost importance. All concrete surfaces must be dry, clean and free from dust, oil, grease or any other contaminants. **740 IM-KOTE GROUT** is fluid and requires sealed forms of adequate strength to withstand the pressure from the grout. All grout contact surfaces of the forms must be waxed or oiled to ensure release. Mix all three components of **740 IM-KOTE GROUT** in strict accordance with the manufacturer's instructions and transfer to work area immediately.

**740 IM-KOTE GROUT** will generally flow into place and self-level, however it may require rodding into confined areas. Care must be taken to avoid air pockets or voids. Vibrate form to pack grout.

**New Concrete**-Must be fully cured and free of laitance, form release agents, surface hardeners and any other foreign materials. Surface must be cleaned to achieve a profile similar to medium grade sandpaper by one of the following methods: Very light scarification or sandblasting followed by vacuum, acid etch and neutralize (10% muriatic acid, rinse with 1% ammonia or alkaline detergent followed by thorough flushing with clean water), litmus testing of the surface should show neutral.

**SPECIAL HANDLING**

The isophthalic resins used in these products have a flash point of 32°C/90°F. Keep material away from sparks, fire and heat. Keep containers closed. Extinguish fires with CO<sub>2</sub>. Store away from heat and out of direct sunlight. Keep work area well ventilated. Use an "Organic Vapour" type respirator when working with material.

**SAFETY**

Please refer to MSDS at [www.imcotechnologies.com](http://www.imcotechnologies.com)

**RELATED PRODUCTS**

710 - Primer for all series 700 products.

724 - Plymer concrete floor overlay.

727 - Polymer concrete designed for vertical trowelling, tank lining etc.

730/735 - Brush, roller or spray applied protective coatings for concrete and steel

**WARRANTY DISCLAIMER**

The information herein is to assist customers in determining whether our products are suitable for their application. Our products are intended for sale to industrial and commercial customers. We request that customers inspect and test our products before use and satisfy themselves as to the contents and suitability. We warrant that our products will meet our written specifications.

Nothing herein shall constitute a warranty expressed or implied, including any warranty of merchantability or fitness, nor is protection from any loss or patent to be inferred. The exclusive remedy for all proven claims is replacement of our materials and in no event shall we be liable for special, incidental or consequential damages.